CHEMISTS - METALLURGISTS - ENGINEERS

RESEARCH

DEVELOPMENT

TESTINE

Roofmasters, Inc.

CLIENT

750 Monterey Pass Road

Los Angeles, California 90063

Attention: Mr. Deryl S. Yundt

MATERIAL Hoisting wheel assembly



4101 N. FIGUERDA BTREET LOS ANGELES 90065 AREA CODE 213 • 225-1564 CABLE: TRUELABS

DATE November 5, 1981

P.O. NO. 7471

LABORATORY NO. M1641

SPECIFICATION Client's verbal instruc

					REPORT OF MECHA	NICAL TEST		<u> </u>				
		WELD STRENGTH:		TENSILE STRENGTH:		ELONGATION		REDUCTION OF AREA			erie i ja La Lago	
IDENTIFICATION NUMBER	ACTUAL SIZE	ACTUAL AREA	ACTUAL LOAD POUNDS	POUNDS PER SQ. IN.	ACTUAL LOAD POUNDS	POUNDS PER SQ. IN.	ININ.	PER CENT	REDUCED DIMENSION	PER CENT	CODE	NO.
A1					9,150							
A2					9,180							
A3					11,600		J					
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		:							. :			
MAXIMUM	REQUIRE	<u> </u>										

YIELD STRENGTH DETERMINED BY:

SPEED OF TESTING: 0.1 in/min.

HEAT TREATED AS FOLLOWS:

FRACTURE CODE:

- (F) Indicates flaw.
- (G) Indicates fracture outside gauge mark.
- (g) Indicates fracture through gauge mark or within specimen width of gauge marks.

(*

REMARKS The assemblies were tested by placing the safety hook in a clevis pin and loading the wheel with a 3/8" cable.

This report applies only to the sample, or samples, investigated and is not necessarily indicative of the quality or condition of apparently identical or similar products. As a mutual protection to clients, the public and these Laboratories, this report (is submitted and accepted for the exclusive use of the client to whom it is addressed and upon the condition that it is not to be used, in whole or in part, in any advertising or publicity matter without prior written authorization from these Laboratories.

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MAXIMUM REQUIREMENTS		and the second				REPORT OF MECH							
### POUNDS SIZE AREA POUNDS SQ. IN. POUND				YIELD STRENGTH:		Shear strength:		ELONGATION		REDUCTION OF AREA			
P2 .625 .613 37,500 61,200 34,000 55,500 .	DENTIFICATION NUMBER	ACTUAL Size	ACTUAL AREA	ACTUAL LOAD POUNDS		ACTUAL LOAD POUNDS	POUNDS PER SQ. IN.	ININ.	PER CENT	REDUCED DIMENSION	PER CENT	CODE	NO,
P2 .625 .613 37,500 61,200 34,000 55,500	P1	624	.612			37,200	60,800						
P3 .625 .613 34,000 55,500 ,		625			٠.				•				
MAXIMUM REQUIREMENTS						· ·							
	P3	.625	.613			34,000	55,500			÷			
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MINIMUM REQUIREMENTS	MAXIMUM	REQUIR	EMENTS							4.4			
	IELD STRENGTH DETERMINED BY:				SPECIFICAT								
EED OF TESTING: 0.1 in/min. Client's verbal (F) Indicates flaw. (G) Indicates fracture outside gauge ma	ED OF TE	STING:	0.1 in/n	nin.		Client's	verbal) Indicat	es flaw.			

REMARKS The axles were tested in a double horizontal shear.

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a salah s					REPORT OF MECHANICAL TEST								
			YIELD S	STRENGTH:	Compressive Strengt		1 ELONGATION		REDUCTION OF AREA				
IDENTIFICATION NUMBER	ACTUAL SIZE	ACTUAL AREA	ACTUAL LOAD POUNDS	POUNDS PER SQ. IN.	ACTUAL LOAD POUNDS	POUNDS PER SQ. IN.	ININ.	PER CENT	REDUCED DIMENSION	PER CENT	CODE	NO.	
Wl					4,400							A	
W2					15,600							В	
w3					4,450			٠.				A	
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MAXIMUM REQUIREMENTS			•						-				
MINIMUM REQUIREMENTS													
IELD STRENC					SPECIFICATI			CTURE			:		
PEED OF TEST	ring:		n.		Client's verbal (F) Indicates instructions (G) Indicates								

MATERIAL: bare wheels (pulley)

(g) Indicates fracture through gauge mark or with in specimen width of gauge marks.

(*)

REMARKS

Procedure A - spokes of the wheel were at 45° with compression plattens.

Procedure B - spokes of the wheel were normal or parallel to the compression plattens.

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			YIELD STRENGTH: TENSILE STRENGTH:			STRENGTH.	ELON	MOLTAG	REDUCTION OF AREA				
					ACTUAL LOAD POUNDS PER		ELONGATION ININ. PER CENT		REDUCED				
ENTIFICATION NUMBER	ACTUAL Size	ACTUAL AREA	ACTUAL LOAD POUNDS	POUNDS PER SQ. <u>in.</u>	POUNDS	SQ. IN.	ININ.	PER CENT	DIMENSION	PER CENT	CODE	NO.	
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н2		4.7			14,650								
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MAXIMUN	A REQUIF	REMENTS	 		<u> </u>								
MINIMUM			1					1				<u>L</u>	
		TERMINED	BY:		SPECIFICAT	ION:		RACTURE		Frank y			
EED OF T							(1) Indica	tes flaw.			-اد-	
EAT TREAT					Client's	verbal		3) Indica	tes fracture tes fracture cimen wide	outside 8	auge III	erry.	

MATERIAL: $3' \times 3/4''$ manila rope with #24 safety hooks REMARKS

Respectfully submitted,

TRUESDAIL LABORATORIES, INC.

(*)

Donald D. Dixon, P. E. Chief Metallurgist